

## **DELO®-QUICK 2002**

Activator for Cyanoacrylates, DELO-CA

### **Base**

- hydrocarbon mixture
- CFC- and CF-free

### **Use**

- for the reliable and fast curing of DELO-CA adhesives
- suitable for all DELO-CA adhesives

### **Processing**

- pretreat one of the surfaces to be bonded, preferably the more porous respectively less dense one, with the activator
- let the solvent evaporate completely
- adhesive application and joining of the components
- in special cases, both bonding surfaces can be pretreated
- in case of open bondings or in boundary areas, the activator can also be sprayed onto the adhesive subsequently
- in case of low-viscous products, dispense sparingly, otherwise overreactions (foaming of the adhesive) can be initiated
- for subsequent treatment, high-viscous DELO-CA adhesives respectively propolyester-based cyanoacrylates are best suitable
- the behavior of lacquered surfaces and thermoplastics towards DELO-QUICK 2002 should be tested where required

### **Technical data**

Volatiles [%]	99
VbF class	A I
Evaporation time [min] at room temperature (approx. 23 °C)	approx. 2
Storage life at room temperature (max. 25 °C) in unopened original container	12 months

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## **Instructions and advice**

### **General**

The data and information provided are based on tests performed under laboratory conditions. Reliable information about the behavior of the product under practical conditions and its suitability for a specific purpose cannot be concluded from this.

Many product properties are subject to temperature and may change permanently, especially at high temperatures.

It is the user's responsibility to test the suitability of the product for the intended purpose and temperature range of use by considering all specific requirements. Type and physical and chemical properties of the materials to be processed with the product, as well as all actual influences occurring during transport, storage, processing and use, may cause deviations in the behavior of the product compared to its behavior under laboratory conditions. All data provided are typical average values or uniquely determined parameters measured under laboratory conditions.

The data and information provided are, therefore, no guarantee for specific product properties or the suitability of the product for a specific purpose.

### **Instructions for use**

The instructions for use of DELO-CA are available on: [www.DELO.de](http://www.DELO.de). We will be pleased to send them to you on demand.

### **Occupational health and safety**

see material safety data sheet

### **Specification**

see quality assurance test report

### **Converting table**

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$

$\text{mm} / 25.4 = \text{inches}$

$\mu\text{m} / 25.4 = \text{mil}$

$\text{g} / 28.3495 = \text{oz.}$

$\text{Mpa} \times 145 = \text{psi}$

$\text{mPas} = \text{cP}$

$\text{N} \times 0.225 = \text{lb.}$