

DELO®-PART 6000

parting agent and lubricant

Base

- PTFE dispersed in alcohol

Use

- separating agent for all casting and molding processes
- the separating layer is oil-, water- and dirt-repellent
- suitable as lubricant and anticorrosive
- fast evaporation of the solvent
- very good separation effect towards adhesives, casting resins and other materials
- can be polished well for excellent surface quality of the casting
- very high molding accuracy

Processing

- directly from aerosol tin
- spray onto the surface to be coated from a distance of approx. 25 cm until a thin and even layer has formed
- polish the layer with a soft cloth after evaporation
- the thinner the layer, the better the moldability

Technical data

Volatiles [%]	98	
VbF class	A I	
Processing time [min]	approx. 5	
Temperature resistance [°C] of the evaporated film	approx. 280	approx °F
Storage life at room temperature (approx. 23 °C) in unopened original container	12 months	

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Instructions and advice

General

The data and information provided are based on tests performed under laboratory conditions. Reliable information about the behavior of the product under practical conditions and its suitability for a specific purpose cannot be concluded from this.

Many product properties are subject to temperature and may change permanently, especially at high temperatures.

It is the user's responsibility to test the suitability of the product for the intended purpose and temperature range of use by considering all specific requirements. Type and physical and chemical properties of the materials to be processed with the product, as well as all actual influences occurring during transport, storage, processing and use, may cause deviations in the behavior of the product compared to its behavior under laboratory conditions. All data provided are typical average values or uniquely determined parameters measured under laboratory conditions.

The data and information provided are, therefore, no guarantee for specific product properties or the suitability of the product for a specific purpose.

Occupational health and safety

see material safety data sheet

Specification

see quality assurance test report

Converting table

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$

$\text{mm} / 25.4 = \text{inches}$

$\mu\text{m} / 25.4 = \text{mil}$

$\text{g} / 28.3495 = \text{oz.}$

$\text{Mpa} \times 145 = \text{psi}$

$\text{mPas} = \text{cP}$

$\text{N} \times 0.225 = \text{lb.}$